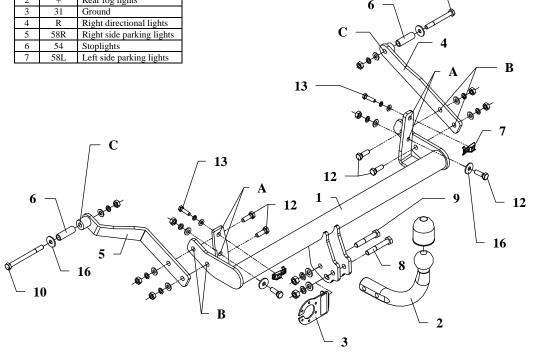
FITTING INSTRUCTION

11

| Clamp mark in acc. with | | Cables joining | |
|----------------------------|-----|---------------------------|--|
| ISO | PN | | |
| 1 | L | Left directional lights | |
| 2 | + | Rear fog lights | |
| 3 | 31 | Ground | |
| 4 | R | Right directional lights | |
| 5 | 58R | Right side parking lights | |
| 6 | 54 | Stoplights | |
| 7 | 58L | Left side parking lights | |



This towing hitch can be used in the following car: RENAULT MEGANE I, 5 doors, except Coupe/Cabrio produced since 03.1999 till 10.2002, catalogue number G30 and is prepared to tow trailers max total weight 1300kg and max vertical load 65kg.

From manufacturer

Thank you for buying our product. Their reliability has been confirmed in many tests. Reliability of towing hitch depends also on correct assembly and right operation. For this reasons we kindly ask to read carefully this instruction and apply to hints.

The towing hitch should be install in points described by a car producer.

The instruction of the assembly

- 1. Find the covered holes on the left and right side at the bottom of the car in the rear panel, then make them available and put there the special nut M8 (pos. 7).
- 2. Position the main bar of the towing hitch (pos. 1) and fix it through the holes (pos. A) using bolts M8x30mm (pos. 13) and M10x30mm (pos. 12) and big washers (pos. 16).
- 3. Put the distance sleeves (pos. 6) to the original holes outside the car's frame.
- 4. Fix the side brackets (pos. 4 and 5) to the mounted main bar (pos. 1) through the holes (pos. B) using bolts M10x30mm (pos. 12).
- 5. Fix through the holes (pos. C) and the mounted distance sleeves using bolts M10x120mm (pos. 10) and M10x90mm (pos. 11).
- 6. Tighten all nuts and bolts according to the torque shown in the table
- 7. Position the ball of towing hitch (pos. 2) with socket plate (pos. 3) and fix by bolts M12x75mm (pos. 8) and M12x70mm (pos. 9) from towing hitch accessories.
- 8. Connect the electric wires according to the instructions of the car.
- 9. Complete the paint cover of towing hitch (during the mounting paint cover could be destroyed).

| Torque settings for nuts and bolts (8,8): | | | | | |
|---|----------------------|---------------------|--|--|--|
| M6 - 11 Nm | M 8 - 25 Nm | M 10 - 50 Nm | | | |
| M 12 - 87 Nm | M 14 - 138 Nm | M16 - 210 Nm | | | |

NOTE

After install the towing hitch you should get adequate note in registration book (at authorised service station). The car should be equipped with:

- Indicators •
- Tow mirrors

After 1000km check all bolts and nuts. The ball of towing hitch must be always kept clear and conserve with a grease.

Towing hitch accessories:

| Pos. Main bar Pcs.: 1 | Pos. 6 017.2x2.3mm L=53mm PCS.: 2 | Pos. Bolt 8,8 B M10x30mm PCS.: 6 | Pos. Plain washer 18 ø10.5mm PCS.: 8 |
|-------------------------------|---|--|---|
| | Pos. Caget nut M8 7 PCS.: 2 | Pos. Bolt 8,8 B 13 M8x30mm PCS.: 2 | Pos. Plain washer 19 ø8.4mm PCS.: 2 |
| Pos. Tow ball Pcs.: 1 | Pos. Bolt 8,8 B M12x75mm PCS.: 1 | Pos. 14 M12 Pcs.: 2 | Pos. Spring washer 20 ø12.2mm PCS.: 2 |
| Pos. Socket plate | Pos. Bolt 8,8 B 9 M12x70mm PCS.: 1 | Pos. Nut 8 B 15 M10 Pcs.:8 | Pos. Spring washer 21 ø10.2mm PCS.: 8 |
| Pos. Right bracket PCS.: 1 | Pos. Bolt 8,8 B 10 M10x120mm PCS.: 1 | Pos. 16 Washer ø30xø10,5x2,5mm PCS.: 4 | Pos. Spring washer <u>22</u> ø8.2mm PCS.: 2 |
| Pos. Left bracket PCS: 1 | Pos. Bolt 8,8 B M10x90mm PCS.: 1 | Pos. 17 ø13mm PCS.: 2 | Pos. Ball cover |



PPUH AUTO-HAK S. J.

Produkcja Zaczepów Kulowych Henryk i Zbigniew Nejman 76-200 SŁUPSK ul. Słoneczna 16K tel/fax (059) 8-414-414; 8-414-413 E-mail: <u>office@autohak.com.pl</u> www.autohak.com.pl

Towing hitch (without electrical set)

Class: A50-X Cat. no. G30 Designed for: Manufacturer: RENAULT Model: MEGANE I Type: 5 doors, except Coupe/Cabrio produced since 03.1999 till 10.2002

Technical data: D-value: 7,15 kN maximum trailer weight: 1300 kg maximum vertical cup load: 65 kg

Approval number acc. to regulations EKG/ONZ 55.01: E20-55R-01 0803

Foreword

This towing hitch is designed according to rules of safety traffic regulations. The towing hitch is a safety component and must be installed only by qualified personnel. Any alteration or conversion to the towinh hitch is prohibited and would lead to cancellation of design certification. Remove insulating compound and underseal from vehicle (if present) in the area of the matting surfaces of the towing hitch.

The vehicle manufacturer's specifications regarding trailer load and max. vertical cup load are decisive for driving, and values for the towing hitch cannot be exceeded.

D-value formula:

$$\frac{\text{Max trailer weight [kg]}}{\text{Max trailer weight [kg]}} \times \frac{\text{Max vehicle weight [kg]}}{\text{Max trailer weight [kg]}} \times \frac{9.81}{1000} = D [kN]$$