

FITTING INSTRUCTION

Clamp mark in acc. with		Cables joining
ISO	PN	
1	L	Left directional lights
2	+	Rear fog lights
3	31	Ground
4	R	Right directional lights
5	58R	Right side parking lights
6	54	Stoptlights
7	58L	Left side parking lights

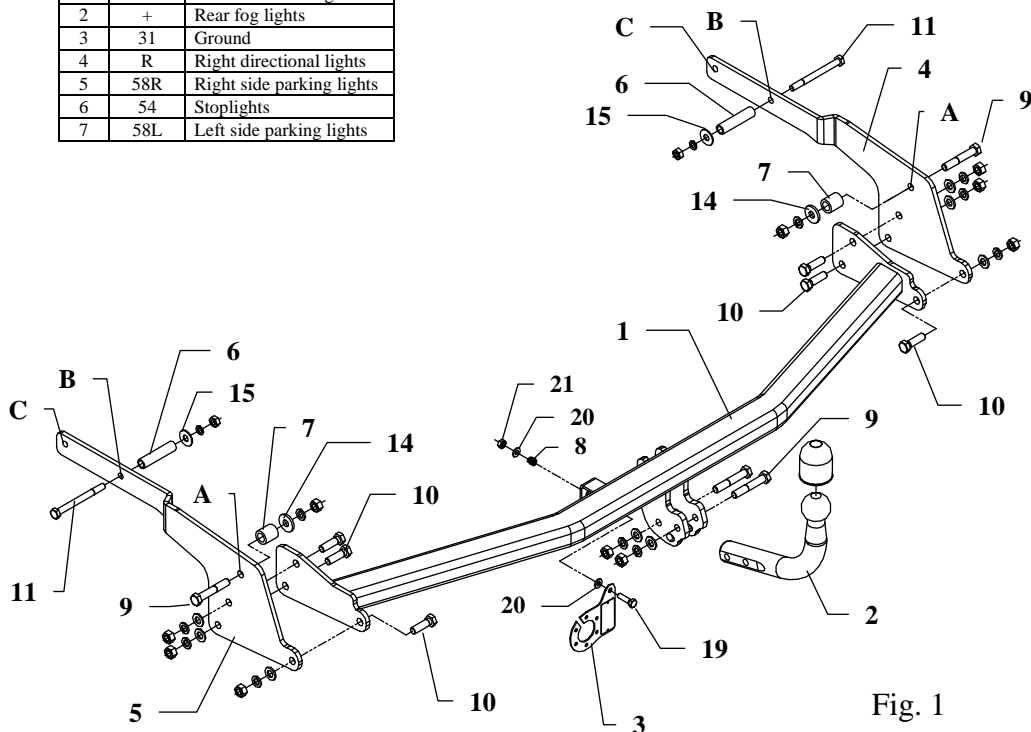


Fig. 1

This towbar is designed to assembly in following cars:
RENAULT ESPACE and GRAND ESPACE, 5 doors, VAN, produced since 10.2002 till 12.2014, catalogue number **G49** and is prepared to tow trailers max total weight **2000 kg** and max vertical mass **80 kg**.

From manufacturer

Thank you for buying our product. Their reliability has been confirmed in many tests. Reliability of towing hitch depends also on correct assembly and right operation. For this reasons we kindly ask to read carefully this instruction and apply to hints.

The towing hitch should be installed in points described by a car producer.

The instruction of the assembly

1. Disassemble rear wheels and spare wheel.
2. Disassemble a bumper.
3. Disassemble plastic covers and cut out fragments according to figure 2.
4. Put side brackets (pos. 4 and 5) to chassis members and fix loosely through holes A and B (**Espace**) or A and C (**Grand Espace**) using bolts M10x110mm (pos. 11) and M12x70mm (pos. 9). Use distance sleeves pos. 6 and 7 and big washers pos. 14 and 15 as shown on the figure.
5. Between installed side brackets put main bar of the towbar (pos. 1) and fix it using bolts M12x40mm (pos. 10).
6. Fix tow-ball (pos. 2) using bolts M12x75mm (pos. 9) from accessories.
7. Fix the socket plate (pos. 3) as shown on the drawing.
8. Tighten all bolts according to the torque shown in the table.
9. Reassemble all elements disassembled before.
10. Connect electric wires of 7-poles socket according to the instruction of the car. (Recommend to make at authorized service station).
11. Complete paint layer damaged during installation.

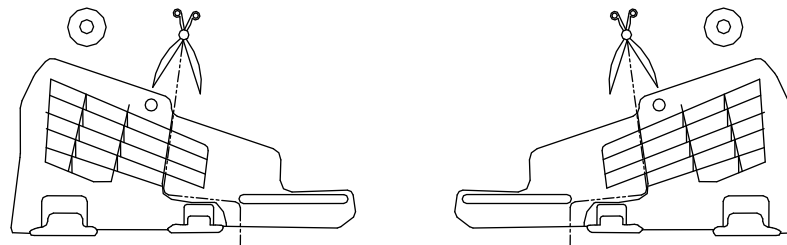


Fig. 2

Torque settings for nuts and bolts (8,8):	
M 8 - 25 Nm	M 10 - 55 Nm
M 12 - 85 Nm	M 14 - 135 Nm

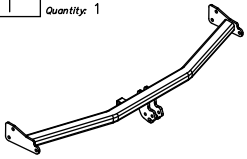




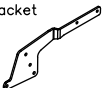
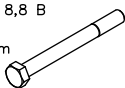
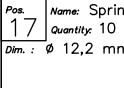
NOTE

After installation of hitch you should get adequate note in registration book (at authorised service station).The car should be equipped with:

- Indicators
- Tow mirrors

After 1000 km of exploitation check all bolts. The ball of hitch must be always kept clear and conserve with a grease.

Part list:

Pos. 1 Name: Main bar Quantity: 1	Pos. 6 Name: Distance sleeve I Quantity: 2 Dim.: $\varnothing 17,2 \times 2,35 \text{ mm}$ L=74mm	Pos. 12 Name: Nut 8 B Quantity: 10 Dim.: M12	Pos. 18 Name: Spring washer Quantity: 2 Dim.: $\varnothing 10,2 \text{ mm}$
	Pos. 7 Name: Distance sleeve II Quantity: 2 Dim.: $\varnothing 25 \times 4 \text{ mm}$ L=28mm	Pos. 13 Name: Nut 8 B Quantity: 2 Dim.: M10	Pos. 19 Name: Bolt 8,8 B Quantity: 1 Dim.: M8x30mm
Pos. 2 Name: Tow ball Quantity: 1	Pos. 8 Name: Spring Quantity: 1	Pos. 14 Name: Washer Quantity: 2 Dim.: $\varnothing 32 \times \varnothing 13 \times 4 \text{ mm}$	Pos. 20 Name: Plain washer Quantity: 2 Dim.: $\varnothing 8,5 \text{ mm}$
	Pos. 9 Name: Śruba 8,8 B Quantity: 4 Dim.: M12x70mm	Pos. 15 Name: Washer Quantity: 2 Dim.: $\varnothing 29 \times \varnothing 12 \times 2 \text{ mm}$	Pos. 21 Name: Nut 8 B Quantity: 1 Dim.: M8
Pos. 3 Name: Socket plate Quantity: 1	Pos. 10 Name: Bolt 8,8 B Quantity: 6 Dim.: M12x40mm	Pos. 16 Name: Plain washer Quantity: 8 Dim.: $\varnothing 13 \text{ mm}$	Pos. 22 Name: Ball cover Quantity: 1
	Pos. 4 Name: Right bracket Quantity: 1	Pos. 5 Name: Left bracket Quantity: 1	
	Pos. 11 Name: Bolt 8,8 B Quantity: 2 Dim.: M10x110mm	Pos. 17 Name: Spring washer Quantity: 10 Dim.: $\varnothing 12,2 \text{ mm}$	
			



PPUH AUTO-HAK S.J.

Produkcja Zaczepów Kulowych
Henryk & Zbigniew Nejman
76-200 SŁUPSK ul. Słoneczna 16K
tel/fax (059) 8-414-414; 8-414-413
E-mail: office@autohak.com.pl
www.autohak.com.pl

Towing hitch (without electrical set)

Class: **A50-X** Cat. no. **G49**

Designed for:

Manufacturer: **RENAULT**

Model: **SPACE, GRAND SPACE**

Type: **5 doors, VAN**

produced since 10.2002 till 12.2014

Technical data:

D-value: 11,3 kN

maximum trailer weight: **2000 kg**

maximum vertical cup mass: **80 kg**

Approval number according to Directive 94/20/EC: **e20*94/20*0149*00**

Foreword

This towbar is designed according to rules of safety traffic regulations. The towing hitch is a safety component and can be install only by qualified personnel. Any alteration or conversion of the towing hitch is prohibited and would lead to cancellation of design certification. Remove insulating compound and underseal from vehicle (if present) in the area of the matting surfaces of the towing hitch. The vehicle manufacturer's specifications regarding trailer load and max. vertical cup load are decisive for driving whereat values for the towing hitch cannot be exceeded.

D-value formula:

$$\frac{\text{Max trailer weight [kg]} \times \text{Max vehicle weight [kg]}}{\text{Max trailer weight [kg]} + \text{Max vehicle weight [kg]}} \times \frac{9,81}{1000} = D \text{ [kN]}$$